

## P&W R1340 PROPELLER INSTALLATION INSTRUCTIONS

### COUNTERWEIGHT PROP

For constant speed counterweight prop in a smooth bore crankshaft, remove Plug 264399 and seal 44076 as shown in Figure 1.

For constant speed counterweight prop In a hydromatic crankshaft as shown in Figure 2 or 3, remove plug 36639 and Gasket 5747 as shown in figure 4.

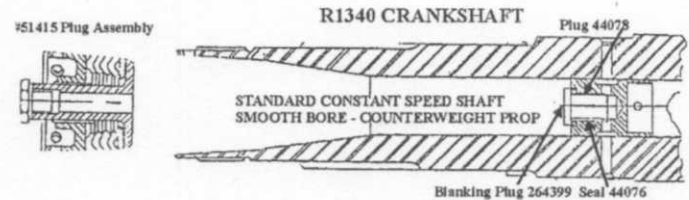


Figure 1

### HYDROMATIC PROP

Remove the following parts as shown in Figure 4:

Plug 36639

Gasket 5747

Lockplate 29921 (Production Type)

Lockplate 47974 (Re-Operated Type)

Nut 29920 (Production Type)

Nut 38631 (Re-Operated Type)

Cone Plug 36784

Ensure that gasket 29918 is in good Condition and install distributor valve. If The shaft is re-operated as shown in Figure 2, sleeve 73913 must be installed.

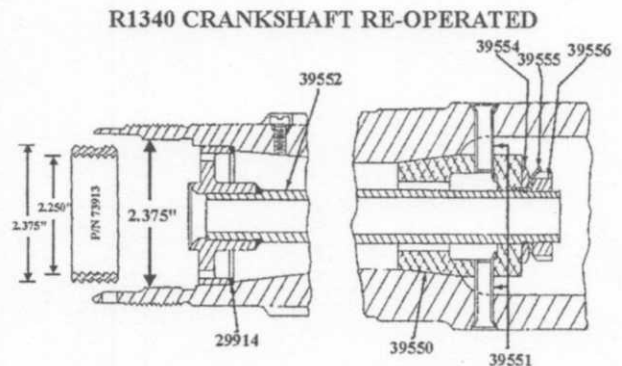


Figure 2

### R1340 CRANKSHAFT - PRODUCTION TYPE

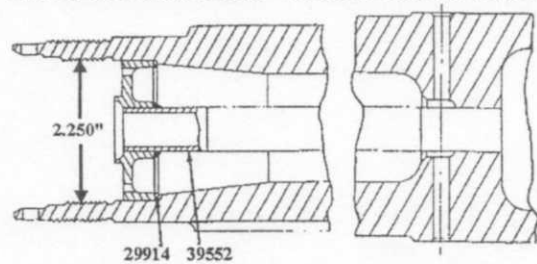


Figure 3

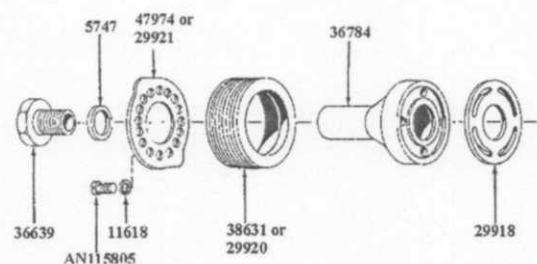


Figure 4